

MultiTac[™]

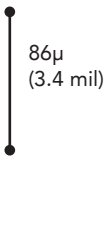
Mounting Adhesive

MultiTac[™] is a high tack, high bond strength polyester mounting film coated on both sides with a pressure sensitive, aqueous acrylic adhesive, one of which is protected by fine paper coated on both sides with siliconized polyethylene. The adhesive on the other side of the film is exposed and self-wound onto the roll. Available in various sizes.

Typical Applications

- Suitable for image decal and high-volume mounting of graphics onto difficult substrates such as Forex[™], MDF, Gatorboard[™], Ultraboard[™], Foamex[™], or Sintra[™].
- The white version of MultiTac[™] offers excellent opacity and the ability to mount to dark substrates.

Product Structure

| | | |
|---------------|---|--|
| Adhesive | Aqueous Acrylic (Pressure Sensitive) |  |
| Film | Clear Polyester | |
| Adhesive | Aqueous Acrylic (Pressure Sensitive) | |
| Release Liner | 2 Side PE Coated, 2 Side Siliconized Fine Paper | |

Physical Characteristics

| | MultiTac [™] Clear | MultiTac [™] White |
|-----------------------|-------------------------------|-------------------------------|
| Film Thickness | 25µ (1 mil) | 50µ (2 mil) |
| Adhesive Layer | 30µ (1.2 mil) on each side | 30µ (1.2 mil) on each side |
| Adhesive pH | 6.0 | 6.0 |
| Ratio Film/Adhesive | 1:2.4 | 1:2.4 |
| Heat Resistance Range | 110°C - 120°C (230°F - 248°F) | 110°C - 120°C (230°F - 248°F) |
| 180° Peel (ozf/in) | 67 | 67 |

Process Settings

| Equipment Type | Temperature | Speed |
|------------------|----------------------------------|--|
| Roller Laminator | Room temperature to 49°C (120°F) | 0.3m to 2.5m (1 ft to 8 ft) per minute |
| Press | Not recommended | |

IMPORTANT NOTE:

Information is intended only as a guide and is given without guarantees. Purchasers should independently determine, prior to use, the suitability of each material for their specific purpose. Follow the indications on the package, ask for the safety data sheets and always follow the indications contained therein.

Only the correct use of the product will allow satisfactory results. For this reason, Drytac is not responsible for improper use of the product, either by application or substrate applied to. Make certain that product is right for the desired use, and work according to the instructions given in our technical data sheets. If in doubt of the appropriate application methods or use, contact Drytac at one of the phone numbers listed below.