INTRODUCTION:
CONGRATULATIONS ON THE PURCHASE OF YOUR NEW WIREMAC, A PROFESSIONAL AND HEAVY-DUTY WIRE PUNCH AND BINDING MACHINE. YOUR WIREMAC WAS DESIGNED WITH A FULL RANGE OF FUNCTION AND PREMIUM QUALITY COMPONENTS TO GUARANTEE YOU AN EFFORTLESS AND PROFESSIONAL BIND, AS WELL AS MANY YEARS OF TROUBLE-FREE SERVICE.

IMPORTANT:
WE RECOMMEND THAT YOU TAKE A FEW MINUTES TO FAMILIARIZE YOURSELF WITH THE FUNCTIONS OF YOUR NEW WIREMAC. YOU WILL FIND THAT WITH JUST A LITTLE PRACTICE, ANY PERSON CAN ACHIEVE PROFESSIONAL RESULTS.

WARRANTY:
YOUR WIREMAC HAS A ONE YEAR WARRANTY, FROM ITS PURCHASE DATE. IN THE EVENT OF A MANUFACTURERS DEFECT, YOUR DISTRIBUTOR MAY REPAIR OR REPLACE IT. IMPORTANT: THIS WARRANTY DOES NOT COVER DAMAGES DUE TO IMPROPER USE OR MISTREATMENT OF THE UNIT, INCLUDING ANY EXTRAORDINARY EVENT LEADING TO DAMAGE OF THE MACHINE, WHETHER IT IS REVERSIBLE OR NOT.

IF THE WIREMAC IS NOT OPERATING PROPERLY, FIRST FOLLOW THE OPERATIONAL MANUAL INSTRUCTIONS. IF THE PROBLEM PERSISTS, PLEASE CONTACT YOUR DEALER FOR FURTHER INSTRUCTIONS. PLEASE HAVE YOUR MACHINES SERIAL NUMBER AND THE PURCHASE DATE READY. IF THE MACHINE MUST BE RETURNED TO YOUR DISTRIBUTOR, IT IS YOUR RESPONSIBILITY TO PROPERLY PACK AND SHIP IT. AS ANY DAMAGES INCURRED DURING ITS TRANSPORTATION ARE NOT COVERED BY OUR WARRANTY POLICY.

FEATURES

- Punch Handle
- Closer Support Bracket
- Wire Closer Control
- Die
- Disengagement Pins
- Side Margin Control
- Waste Drawer
- Wire Snatch & Paper Scale
- Master Selector:
  - Wire Size
  - Wire Closure
  - Depth Margin
  - Punch Throat & Ruler
  - Depth Margin Control
ASSEMBLY

Place Your New WireMac
On top Of A Sturdy Working Table.

Remove The Screw From Punching Axle
Connect The Punch Handle (The Longer One)
In A Vertical Position Onto The Punching Axle.
Tighten-Back The Screw Onto The Punching Axle.

To Set-Up The Closer Handle
Repeat Above Steps With Closer Axle & Handle

SET-UP

Insert Your Full Unbound Document Into Wire Snatch.

Read The Master Selector
To Determine The Correct:
Depth Margin
Wire Size
Wire Closure

Set Margin Control To The Color Determine Depth Margin.
(Color Indicated On Master Selector Should Match Color On Margin Control)

Set Wire Closer Control To The Determined Wire Closure Size.

Read The Determined Wire Size And Set Aside.
**PUNCHING**

Move Side Margin Control To Proper Sheet & Cover Size.
Note There Are Different Side Margins For 11" Sheets & Their 11-1/4" Covers.

Pull Out Disengagement Pins For Partially Covered Holes.

**TIPS**

Maximum Single Punching:
20 Sheets Of 20 Lbs or 70-80 g/m Paper.

Comfortable Single Punching:
12-15 Sheets Of 20 Lbs or 70-80 g/m Paper.

Punch Inner Sheets And Cover Separately As Side Margin May Vary.

Re-Align (Center) Margins For Oversize Covers.

**INSERTING**

Insert Pre-Selected Wire Into Wire Snatch

Insert Document From Last Pages To First Pages Then Insert Front Cover.
The Back Cover Should Be Inserted Last With Inside Facing Up.

Take Out Inserted Document From Wire Snatch To Close The Wire.

**TIPS**

The Seam Of Closed Wire Should Be Inside The Book.
Follow Step No.2 Instruction For Best Results.
CLOSING

Raise Up Closer Support Bracket To Hold Document.

Put Inserted Document Into Wire Closer.

The Wire Element Must Stand Horizontally At The Bottom Of Closer.

Pull Closer Handle Forward To Close.

Take Out Document And Turn Back Cover Over. The Binding Is Ready.

TIPS

The Seam Of Closed Wire Should Be Just Touching. Slightly Adjust The Closer Control For The Under-Closed Or Over-Closed Seam.

OK

Properly Closed

Under Closed. Adjust Control Clockwise A Few Grids.

Over Closed. Adjust Control Counter-Clockwise A Few Grids.

TECHNICAL INFORMATION

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<th>Model</th>
<th>WireMac 31 Pitch 3 : 1</th>
<th>WireMac 21 Pitch 2 : 1</th>
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<tbody>
<tr>
<td>Punching Length</td>
<td>14&quot; = 40 Holes 14&quot; = 27 Holes</td>
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<td>LEGAL = 38 Holes LEGAL = 26 Holes</td>
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<td>A4 = 34 Holes A4 = 23 Holes</td>
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<td>11&quot; = 32 Holes 11&quot; = 21 Holes</td>
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<td>8.5&quot; = 24 Holes 8.5&quot; = 16 Holes</td>
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<td>A5 = 24 Holes A5 = 16 Holes</td>
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*Inches and Millimeters.*